# QSK23-G3

## > Specification sheet

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### **Description**

The QSK23 is an in-line 6 cylinder engine with a 23 litre displacement. This Quantum series utilizes sophisticated electronics and premium engineering to provide outstanding performance levels, reliability and versatility for Standby, Prime and Continuous Power applications.



This engine has been built to comply with CE certification.



This engine has been designed in facilities certified to ISO9001 and manufactured in facilities certified to ISO9001 or ISO9002.





### **Features**

The QSK23 uses the Cummins High Pressure Injection (HPI) PT full authority electronic fuel system. The HPI PT fuel system is managed by a G-Drive Governor Control System (GCS) controller, which is provided for off-engine mounting in the genset control panel. The Quantum Control has a specific fuel system board to interface with the HPI-PT fuel system and provides an Engine Protection package giving greater customer flexibility and cost effective alternatives in the control design and the benefits of Full Authority electronic control.

**CTT (Cummins Turbo Technologies) HX82 turbo-charging** utilizes exhaust energy with greater efficiency for improved emissions and fuel consumption.

**Charge Air Cooling** - QSK23 engine requires the use of an Airto-Air heat exchanger or Charge-Air-Cooler (CAC) to reduce intake manifold temperature and to meet the lower emissions requirements.

**CoolPac Integrated Design** - Products are supplied complete with cooling package and air cleaner kit for a complete power package. Each component has been specifically developed and rigorously tested for G-Drive products, ensuring high performance, durability and reliability.

**Service and Support** - G-Drive products are backed by an uncompromising level of technical support and after sales service, delivered through a world class service network.

### 1500 rpm (50 Hz Ratings)

Gross Engine Output Net Engine Output					Typical Generator Set Output						
Standby	Prime	Base	Standby	Standby Prime Base			(ESP)	Prime	e (PRP)	Base (COP)	
	kWm/BHP kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA		
768/1030	701/940	537/720	739/991	682/915	517/693	720	900	648	810	491	614

## 1800 rpm (60 Hz Ratings)

Gross Engine Output Net Engine Output				Typical Generator Set Output							
Standby	Prime	Base	Standby	Standby Prime Base			(ESP)	Prime	e (PRP)	Base (COP)	
	kWm/BHP kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA		
895/1200	809/1085	652/875	857/1149	857/1149 776/1041 621/833		800	1000	727	909	583	729

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## **General Engine Data**

Туре	4 cycle, Turbocharged
Bore mm	170
Stroke mm	170
Displacement Litre	23.1
Cylinder Block	Cast iron, 6 cylinder
Battery Charging Alternator	35A
Starting Voltage	24V
Fuel System	Direct injection Cummins HPI
Fuel Filter	Spin on fuel filters with water separator
Lube Oil Filter Type(s)	Spin on full flow filter
Lube Oil Capacity (I)	103
Flywheel Dimensions	SAE 0

## **Coolpac Performance Data**

Cooling System Design	Air-air charge cooled					
Coolant Ratio	50% ethylene glycol; 50% water					
Total Coolant Capacity (I)	110					
Limiting Ambient Temp (°C)**	50.9 (50Hz)	55.0 (60Hz)				
Fan Power (kWm)	14.4 (50Hz)	24.2 (60Hz)				
Cooling System Air Flow (m <sup>3</sup> /s)**	13.5 (50Hz )	16.6 (60Hz)				
Air Cleaner Type	Dry replaceable element with restriction indicator					

\*\* @ 13 mm H<sup>2</sup>0

## **Ratings Definitions**

#### **Emergency Standby Power (ESP):**

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

#### Limited-Time Running Power (LTP):

Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.

#### Prime Power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

#### Base Load (Continuous) Power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN6271 and BS 5514.

## Weight & Dimensions

Length	Width	Height	Weight (dry)
mm	mm	mm	kg
2976	1656	1964	3245

## Fuel Consumption 1500 (50 Hz)

%	kWm	BHP	L/ph	US gal/ph						
Standby Po	ower									
100	768	1030	178	46.9						
Prime Power										
100	701	940	161	42.5						
75	526	705	121	32.0						
50	351	470	85	22.4						
25	175	235	46	12.2						
Continuous	s Power									
100	537	720	125	33.1						

#### **Cummins G-Drive Engines**

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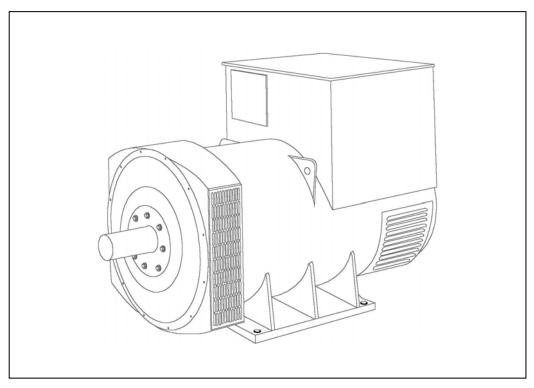


## Fuel Consumption 1800 (60 Hz)

%	kWm	BHP L/ph		US gal/ph						
Standby Po	ower									
100	895	1200	212	56.1						
Prime Power										
100	809	1085	189	49.8						
75	607	814	139	36.7						
50	405	543	97	25.7						
25	202	271	56	14.7						
Continuous	s Power									
100	653	875	149	39.4						



HCI634G - Technical Data Sheet



## HCI634G SPECIFICATIONS & OPTIONS



#### STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

#### **VOLTAGE REGULATORS**

#### MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained overexcitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

#### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### **TERMINALS & TERMINAL BOX**

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

#### SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



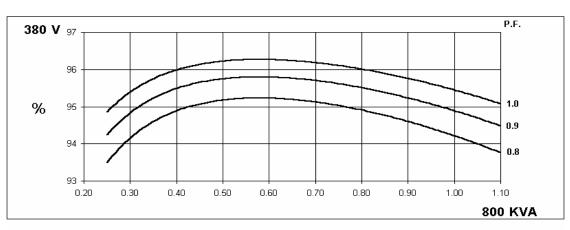
		HCI634G	STAMFURD
		WINDING 312	
CONTROL SYSTEM	SEPARATI	ELY EXCITED BY P.M.G.	
A.V.R.	MX321		
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING	
SUSTAINED SHORT CIRCUIT	REFER TC	SHORT CIRCUIT DECREMENT CUR	VES (page 7)
INSULATION SYSTEM		CLA	SS H
PROTECTION		IP	23
RATED POWER FACTOR		0	8
STATOR WINDING		DOUBLE L	AYER LAP
WINDING PITCH		TWO T	HIRDS
WINDING LEADS			6
STATOR WDG. RESISTANCE		0.003 Ohms PER PHASE AT	22°C STAR CONNECTED
ROTOR WDG. RESISTANCE		1.75 Ohm	s at 22°C
EXCITER STATOR RESISTANCE		17 Ohms	at 22°C
EXCITER ROTOR RESISTANCE		0.079 Ohms PER	PHASE AT 22°C
R.F.I. SUPPRESSION	BS EI	N 61000-6-2 & BS EN 61000-6-4,VDE 0	875G, VDE 0875N. refer to factory for others
WAVEFORM DISTORTION		NO LOAD < 1.5% NON-DISTORTIN	G BALANCED LINEAR LOAD < 5.0%
MAXIMUM OVERSPEED		2250 R	ev/Min
BEARING DRIVE END		BALL. 62	224 (ISO)
BEARING NON-DRIVE END		BALL. 63	317 (ISO)
		1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR		1965 kg	1989 kg
WEIGHT WOUND STATOR		934 kg	934 kg
WEIGHT WOUND ROTOR		814 kg	766 kg
WR <sup>2</sup> INERTIA		18.3482 kgm <sup>2</sup>	17.8009 kgm <sup>2</sup>
SHIPPING WEIGHTS in a crate		2023kg	2029kg
PACKING CRATE SIZE		183 x 92 x 140(cm)	183 x 92 x 140(cm)
		50 Hz	60 Hz
		THE ON	

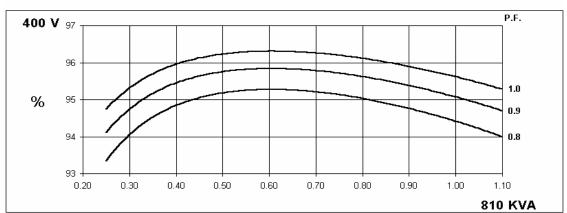
TAORING ORATE DIZE		100 x 02 1			100 x 02 x 140(011)					
		50	Hz		60 Hz					
TELEPHONE INTERFERENCE		THF	<2%		TIF<50					
COOLING AIR		1.614 m³/se	c 3420 cfm		1.961 m <sup>3</sup> /sec 4156 cfm					
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277		
VOLTAGE DELTA	220	230	240	254	240	254	266	277		
KVA BASE RATING FOR REACTANCE VALUES	800	800	800	800	875	925	963	1000		
Xd DIR. AXIS SYNCHRONOUS	3.14	2.83	2.63	2.34	3.53	3.34	3.18	3.03		
X'd DIR. AXIS TRANSIENT	0.25	0.23	0.21	0.19	0.28	0.26	0.25	0.24		
X"d DIR. AXIS SUBTRANSIENT	0.18	0.16	0.15	0.13	0.21	0.20	0.19	0.18		
Xq QUAD. AXIS REACTANCE	1.88	1.70	1.58	1.40	2.10	1.98	1.89	1.80		
X"q QUAD. AXIS SUBTRANSIENT	0.21	0.19	0.18	0.16	0.24	0.23	0.22	0.21		
XL LEAKAGE REACTANCE	0.10	0.09	0.08	0.07	0.12	0.11	0.10	0.10		
X2 NEGATIVE SEQUENCE	0.22	0.20	0.19	0.17	0.24	0.23	0.22	0.21		
X0 ZERO SEQUENCE	0.03	0.03	0.03	0.02	0.03	0.03	0.03	0.03		
REACTANCES ARE SATURA	TED	V	ALUES ARE	PER UNIT A	T RATING AI	ND VOLTAG	E INDICATE	D		
T'd TRANSIENT TIME CONST.				0.1	85					
T"d SUB-TRANSTIME CONST.				0.0	25					
T'do O.C. FIELD TIME CONST.				2.3	35					
Ta ARMATURE TIME CONST.				0.0						
SHORT CIRCUIT RATIO				1/>	٢d					

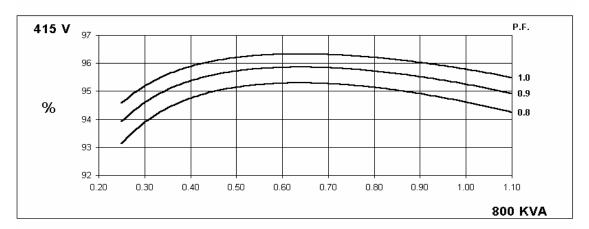


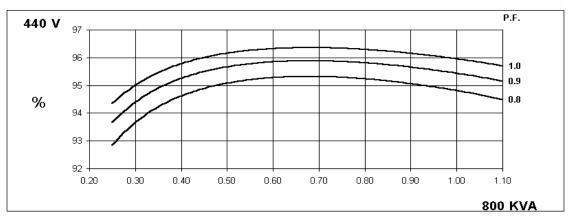
Winding 312

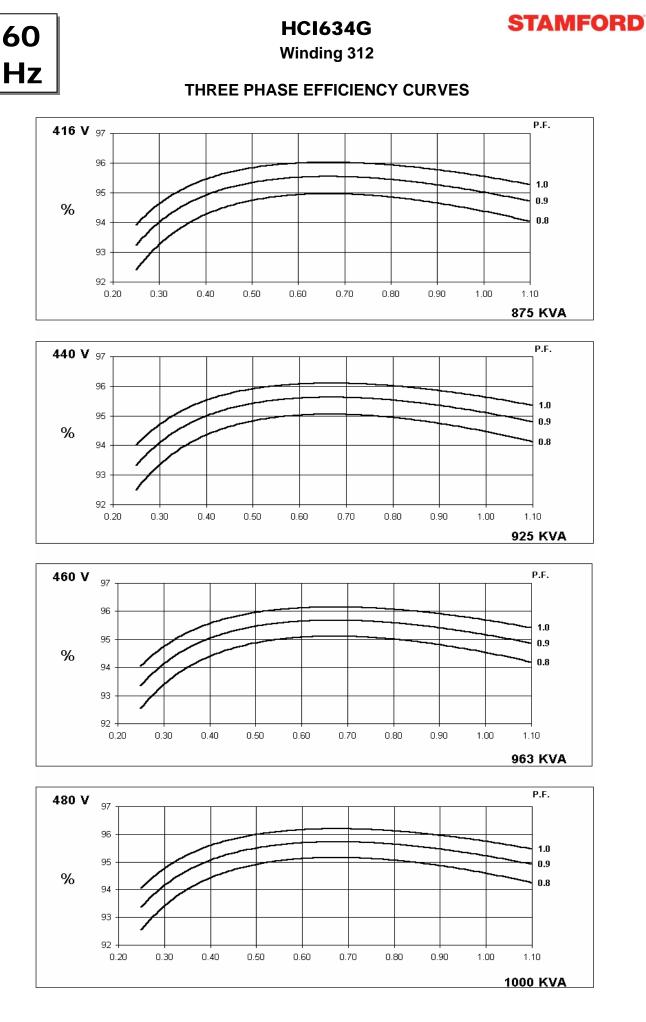
## THREE PHASE EFFICIENCY CURVES









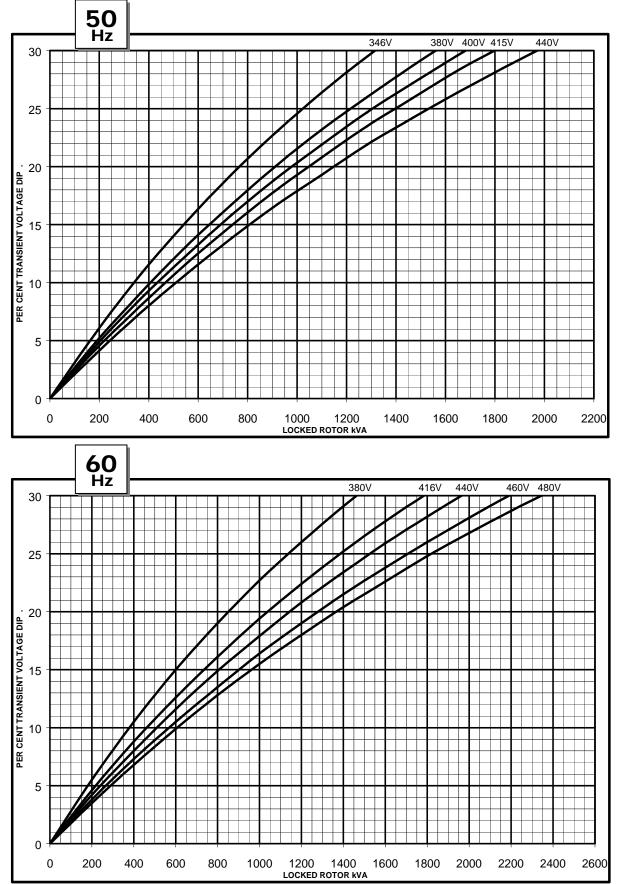


## **STAMFORD**

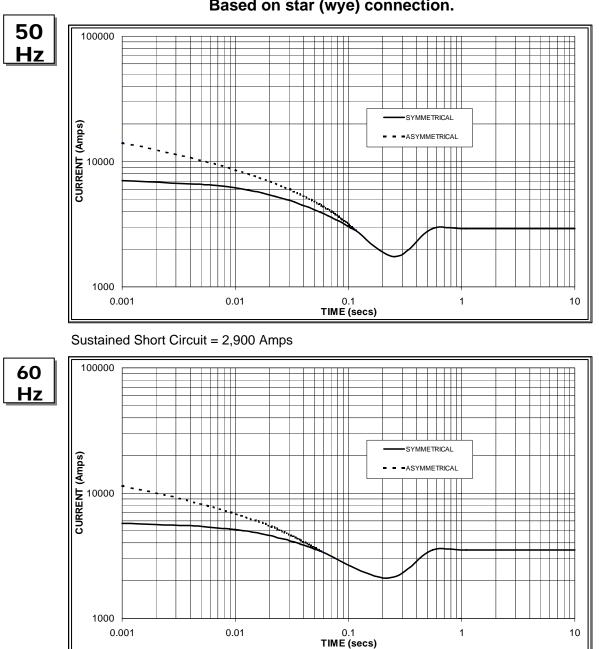
## HCI634G

Winding 312

## Locked Rotor Motor Starting Curve







## Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

Sustained Short Circuit = 3,500 Amps

#### Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50	Hz	60Hz					
Voltage	Factor	Voltage	Factor				
380v	X 1.00	416v	x 1.00				
400v	X 1.07	440v	x 1.06				
415v	X 1.12	460v	x 1.12				
440v	X 1.18	480v	x 1.17				
The sustaine	d current val	ua is constan	t irrespective				

The sustained current value is constant irrespective of voltage level

#### Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

#### Note 3

Curves are drawn for Star (Wye) connected machines. For Delta connection multiply the Curve current value by 1.732

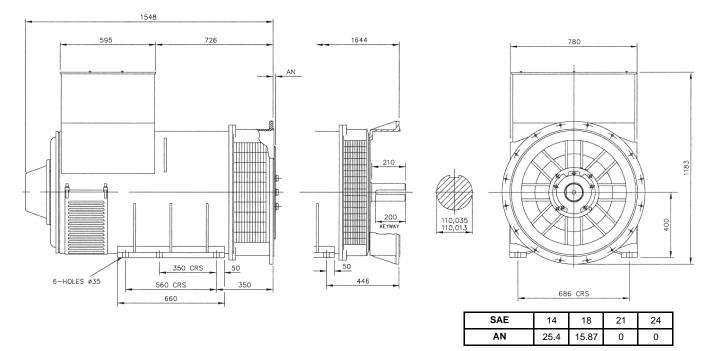


## Winding 312 0.8 Power Factor

### RATINGS

Class	Class - Temp Rise Cont. F - 105/40°C		Co	Cont. H - 125/40°C			Standby - 150/40°C				St	Standby - 163/27°C					
<b>50</b> Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	750	760	750	750	800	810	800	800	820	830	820	820	850	860	850	850
	kW	600	608	600	600	640	648	640	640	656	664	656	656	680	688	680	680
E	Efficiency (%)	94.5	94.6	94.8	95.0	94.2	94.4	94.6	94.8	94.1	94.3	94.5	94.7	93.9	94.2	94.4	94.6
	kW Input	635	643	633	632	679	686	677	675	697	704	694	693	724	730	720	719
<b>60</b> Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	813	844	888	913	875	925	963	1000	913	969	1008	1046	950	1000	1044	1088
	kW	650	675	710	730	700	740	770	800	730	775	806	837	760	800	835	870
E	Efficiency (%)	94.6	94.7	94.8	94.8	94.4	94.5	94.5	94.6	94.2	94.3	94.4	94.4	94.1	94.2	94.3	94.3
	kW Input	688	713	749	770	742	783	815	846	775	822	854	886	808	849	886	923

### DIMENSIONS



## STAMFORD

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